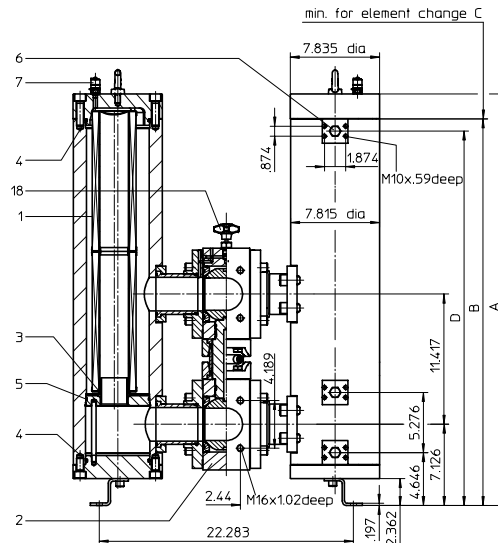
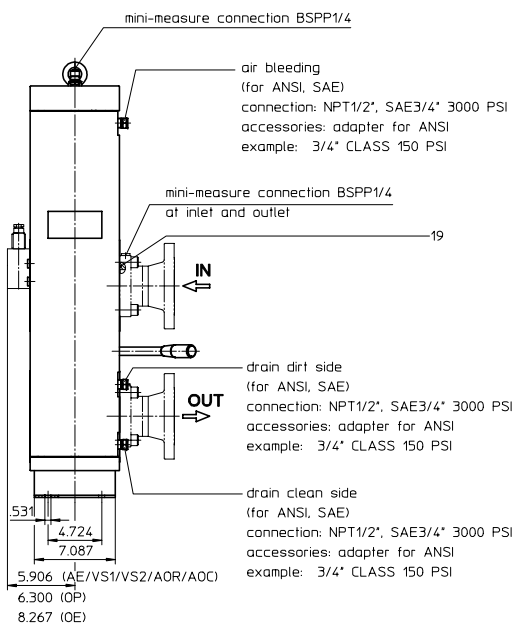
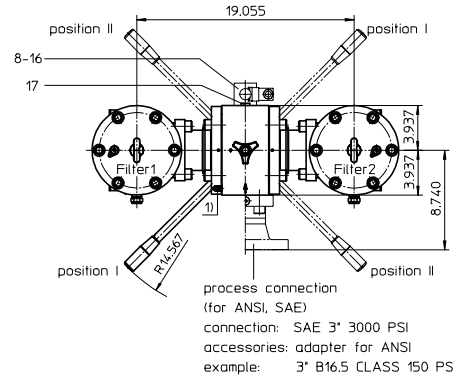


PRESSURE FILTER, change-over
Series DA 631-1001 NPS 3" CLASS 150 PSI

Sheet No.
2165 B

¹⁾ Connection for the potential equalisation at inlet and outlet, only for application in the explosive area.

Position I: Filter 1 in operation
 Position II: Filter 2 in operation



2. Dimensions: inch

type	connection size	A	B	C	D	weight lbs.
DA 631	SAE or ANSI 3"	27.04	24.84	16.14	23.77	approx. 639
DA 1001	SAE or ANSI 3"	36.10	33.89	25.19	32.83	approx. 771

1. Type index:

1.1. Complete filter: (ordering example)

DA. 1001. 10VG. 30. E. P. -. FS. A. -. -. AE. AV. IS21. F. F

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
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- 1 **series:**
DA = pressure filter change-over, according to ASME-code
- 2 **nominal size:** 631, 1001
- 3 **filter-material and filter-fineness:**
80 G = 80 µm, 40 G = 40 µm, 25 G = 25 µm, 10 G = 10 µm stainless steel wire mesh
25 VG = 20 µm_(c), 16 VG = 15 µm_(c), 10 VG = 10 µm_(c), 6 VG = 7 µm_(c), 3 VG = 5 µm_(c) Interpor fleece (glass fiber)
25 API = 20 µm, 10 API = 10 µm Interpor fleece (glass fiber) according to API
25 P = 25 µm, 10 P = 10 µm paper
- 4 **resistance of pressure difference for filter element:**
30 = Δp 435 PSI
- 5 **filter element design:**
E = single-end open, S = with by-pass valve Δp 29 PSI, S1 = with by-pass valve Δp 51 PSI
- 6 **sealing material:**
P = Nitrile (NBR), V = Viton (FPM)
- 7 **filter element specification:**
- = standard, VA = stainless steel
- 8 **process connection:**
FS = SAE-flange connection 3000 PSI
FA11 = ANSI-flange connection CLASS 150 PSI, sealing surface rough grind 1600-3600 µin
FA12 = ANSI-flange connection CLASS 150 PSI, sealing surface rough grind < 640 µin
- 9 **process connection size:**
A = 3"
- 10 **filter housing specification:**
- = standard
- 11 **internal valve:**
IS12 = internal parts of change-over armature stainless steel, see sheet-no. 41028
- 12 **clogging indicator or clogging sensor:**
- = without, OP = visual, see sheet-no. 1628
AOR = visual, see sheet-no. 1606, OE = visual-electrical, see sheet-no. 1628
AOC = visual, see sheet-no. 1606, VS1 = electrical, see sheet-no. 1607
AE = visual-electrical, see sheet-no. 1609, VS2 = electrical, see sheet-no. 1608
- 13 **shut-off valve:**
- = without, AV = shut-off valve, see sheet-no. 1655
- 14 **specification pressure vessel:**
- = standard (PED 97/23/EC)
IS20 = ASME VIII Div.1 with ASME equivalent material, see sheet-no. 55217
IS21 = ASME VIII Div.1 with U-stamp, see sheet-no. 43415
IS23 = ASME VIII Div.1 without U-stamp, see sheet-no. 55218
- 15 **switch lever:**
F = toward IN/OUT, B = opposite IN/OUT
- 16 **air bleeding/drain:**
F = toward IN/OUT, B = opposite IN/OUT

1.2. Filter element: (ordering example)

01NL. 1000. 10VG. 30. E. P. -

1	2	3	4	5	6	7
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- 1 **series:**
01NL. = standard filter element according to DIN 24550, T3
- 2 **nominal size:** 1000
- 3 - 7 see type index complete filter

Changes of measures and design are subject to alteration!



3. Accessories:

- SAE-counter flanges, see sheet-no. 1652
- adapter for ANSI-connection B16.5 CLASS 150 PSI, see sheet-no. 1658
- drain- and bleeder connection, see sheet-no. 1659

4. Spare parts:

item	qty.	designation	dimension		article-no.	
			DA 631	DA 1001		
1	2	filter element	01NL.630	01NL.1000		
2	1	change over UKK	3"			
3	2	O-ring	60 x 3,5		304377 (NBR)	304398 (FPM)
4	4	O-ring	135 x 4,75		326348 (NBR)	326349 (FPM)
5	2	O-ring	136,12 x 3,53		320162 (NBR)	320163 (FPM)
6	6	screw plug	NPT ½"		307766	
7	2	mini-measuring connection	MA.1.ST		305453	
8	1	clogging indicator, visual	AOR or AOC		see sheet-no. 1606	
9	1	clogging indicator, visual-electrical	OP		see sheet-no. 1628	
10	1	clogging indicator, visual-electrical	OE		see sheet-no. 1628	
11	1	clogging indicator, visual-electrical	AE		see sheet-no. 1609	
12	1	clogging sensor, electrical	VS1		see sheet-no. 1607	
13	1	clogging sensor, electrical	VS2		see sheet-no. 1608	
14	1	O-ring	15 x 1,5		315357 (NBR)	315427 (FPM)
15	1	O-ring	22 x 2		304708 (NBR)	304721 (FPM)
16	2	O-ring	14 x 2		304342 (NBR)	304722 (FPM)
17	2	screw plug	BSPP ¼"		305003	
18	1	pressure balance valve	3/8"		305000	
19	2	O-ring (only for execution with ANSI-flange)	85,32 x 3,53		305590 (NBR)	306308 (FPM)

item 17 execution only with clogging indicator or clogging sensor

5. Description:

Pressure filters, change-over series DA 631-1001 are suitable for operating pressure up to 580 PSI

Pressure peaks can be absorbed with a sufficient margin of safety.

Change-over ball valve which, integrated in the middle of the housing, makes it possible to switch from the dirty filter-side to the clean filter-side without interrupting operation.

The filter element consists of star-shaped, pleated filter material which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to the inside.

These filters can be installed as suction filters.

For cleaning (see special leaflet 21070-4 and 34448-4) the mesh element respectively to change the glass fiber element remove the cover and take out the element.

Filter finer than 40 µm should use throw-away elements made of paper or Interpor fleece (glass fiber). Filter elements as fine as 5 µm are available; finer filter elements on request.

INTERNORMEN-Filter elements are known as elements with a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

INTERNORMEN-Filter are suitable for all petroleum based fluids, HW-emulsions, most synthetic hydraulic fluids and lubrication oils.

The inspection according to TÜV, according to ASME VIII Div.1 and the major „Shipyard Classification Societies“ D.N.V.; B.V.; G.L.; L.R.S.; R.I.N.A.; A.B.S. and others are possible. If inspection is required please indicate in your order.

6. Technical data:

temperature ranges

- calculation temperature (pressure vessel):

+14°F to +212°F

- medium temperature:

+14°F to +176°F

- ambient temperature:

- 40°F to +140°F

- survival temperature:

- 40°F to +212°F (short-time)

operating medium:

mineral oil, other media on request

max. operating pressure:

580 PSI

test pressure acc. to PED 97/23/EC:

1,43 x operating pressure = 827 PSI

test pressure acc. to ASME VIII Div. 1:

1,3 x operating pressure = 754 PSI

test pressure acc. to API 614, Chapter 1:

1,5 x operating pressure = 870 PSI

connection system:

SAE-flange connection 3000 PSI

housing material:

steel

sealing material:

Nitrile (NBR) or Viton (FPM), other materials on request

installation position:

vertical

bleeder connection :

NPT ½" and SAE ¼" 3000 PSI

drain connection dirt side :

NPT ½" and SAE ¼" 3000 PSI

drain connection clean side :

NPT ½"

volume tank DA 631:

2x 2.20 Gal.

DA 1001:

2x 3.12 Gal.

operating pressure adapter flanges:

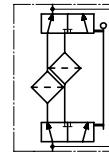
according to B16.5 CLASS 150 PSI

Classified under the Pressure Equipment Directive 97/23/EC for mineral oil (fluid group 2), Article 3, Para. 3.

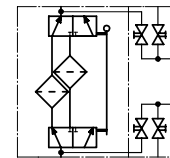
Classified under ATEX Directive 94/9/EC according to specific application (see questionnaire sheet-no. 34279-4)

7. Symbols:

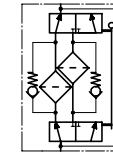
without indicator



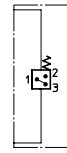
with shut-off valve



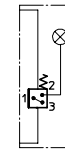
with by-pass valve



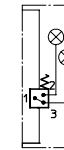
with electrical indicator
AE 30 and AE 40



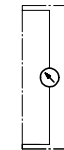
with visual-electrical indicator
AE 50 and AE 62



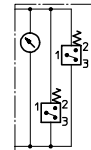
with visual-electrical indicator
AE 70 and AE 80



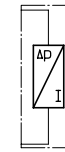
with visual indicator
AOR/AOC/OP



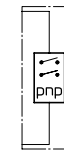
with visual-electrical indicator
OE



with electronic sensor
VS1



with electronic sensor
VS2



8. Pressure drop flow curves:

Precise flow rates see 'INT-Expert-System Filter', respectively Δp- curves; depending on filter fineness and viscosity.

9. Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance