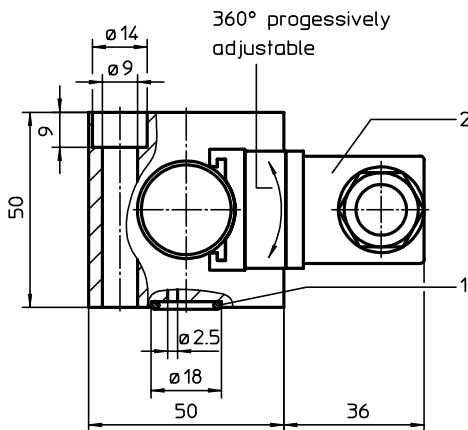
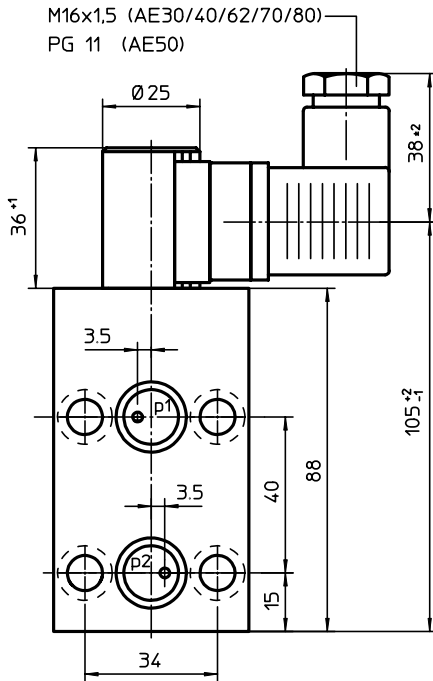


# CLOGGING INDICATOR

Series AE (electrical / visual-electrical, block execution)

Sheet No.  
**1609 H**



## 1. Clogging indicator AE

### 1.1. Type index: (ordering example)

**AE. 30. 1,5. P. - . B. -**

|   |   |   |   |   |   |   |
|---|---|---|---|---|---|---|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|

- 1 **series:**  
AE = clogging indicator, electrical / visual-electrical
- 2 **version:**  
30-80 = see table below
- 3 **indicator-pressure difference:** Δp-nominal  
1,5 = 1,5 bar (0,15 MPa)  
2,5 = 2,5 bar (0,25 MPa)  
5,0 = 5,0 bar (0,50 MPa)
- 4 **sealing material:**  
P = Nitrile (NBR)  
V = Viton (FPM)
- 5 **material:** (block)  
- = standard  
VA = stainless steel
- 6 **execution:**  
B = block execution
- 7 **damper:**  
- = standard with hydraulic damper  
1 = without hydraulic damper

## 2. Technical data:

- temperature ranges
- operating temperature: -10°C to +80°C  
(for a short time +100°C)
- resistant to compression: -30°C to +100°C
- survival temperature: -40°C to +100°C
- max. operating pressure: 420 bar (42 MPa)
- max. pressure difference: 160 bar (16 MPa)

| version | luminous indication  | contact                           | voltage          | max. rupturing capacity (resistive load) | max. switching current (resistive load)            | connection protection                               |
|---------|----------------------|-----------------------------------|------------------|--|--|---|
| 30      | -                    | contact maker and contact breaker | ..... 175V DC    | 3 VA                                     | 0,25 A   | line adapter according to DIN 43650-designA/ISO4400 |
| 40      | -                    |                                   | ..... 125V AC    | 3 Watt                                   | 0,25 A   |   |
| 50      | 1x LED <sup>1)</sup> |                                   | ..... 175V DC    | 20 VA                                    | 1,0 A  |   |
|         |                      |                                   | ..... 230V AC    | 10 Watt                                  | 0,5 A  |   |
| 62      | 1x LED               |                                   | 120V AC/DC       | 3 Watt/VA                                | 0,025 A with 120V AC/DC                            |   |
| 70      | 2x LED               |                                   | 110...230V AC/DC | 20 Watt/VA                               | 0,180 A with 110V AC/DC<br>0,090 A with 230V AC/DC |   |
| 80      | 2x LED               |                                   | 24V DC           | 3 VA                                     | 0,080 A with 24V DC                                | IP 65 according to DIN EN 60529                     |
|         |                      |                                   | 24V DC           | 20 VA                                    | 0,750 A with 24V DC                                |   |

<sup>1)</sup> LED = light emitting diod

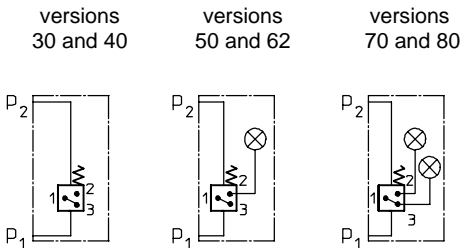
### 3. Spare parts:

| item | qty. | designation                      | dimension                 | article-no.  | type                 |
|------|------|----------------------------------|---------------------------|--------------|----------------------|
| 1    | 2    | O-ring                           | 14 x 2                    | 304342 (NBR) | AE version 30 - 80   |
|      |      |                                  |                           | 304722 (FPM) |                      |
| 2    | 1    | line adapter                     | DIN 43650-designA/ISO4400 | 312492       | AE version 30 and 40 |
|      | 1    | line adapter with LED 24V        |                           | 315012       | AE version 70 and 80 |
|      | 1    | line adapter with LED 120V       |                           | 315010       | AE version 50        |
|      | 1    | line adapter with LED 110...230V |                           | 332235       | AE version 62        |

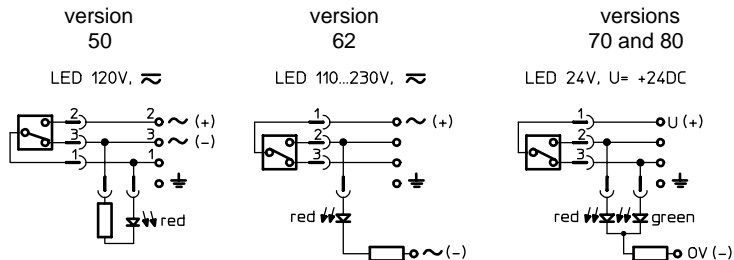
### 4. Symbols:

hydraulic-electrical symbol

connection configuration for LED



p<sub>1</sub> = measure connection supply  
p<sub>2</sub> = measure connection output



### 5. Description:

The AE 30 and AE 40 pollution indicators are electrical differential pressure indicators. The AE 50 to AE 80 pollution indicators are combined optical and electrical differential pressure indicators. These differential pressure indicators can be fitted to all pressure filters  $p \leq 420$  bar (42 MPa) for which there is a corresponding assignment on the relevant dimension drawing. As the degree of pollution of the filter element rises, so the difference between the entry pressure  $p_1$  and the exit pressure  $p_2$  of the filter increases. Depending on this pressure difference and irrespective of the operating pressure, in the pollution indicators

- AE 30 and AE 40, two electrical signals (contact maker/contact breaker) are triggered
- AE 50 and AE 62, two electrical signals (contact maker/contact breaker) are triggered and one optical signal is formed
- AE 70 and AE 80, two electrical signals (contact maker/contact breaker) are triggered and two optical signals are formed.

A metering piston subjected to the entry and exit pressure moves against a metering spring according to the pressure differential. Depending on the path a permanent magnet integrated in the metering piston activates a reed contact (electromagnetic switch) and triggers the electrical signal. The electrical and optical indication is effected as a digital signal at the given switching pressure. Versions 50 to 80 of the pollution indicator are fitted with additional LED displays. The optical LED signal becomes visible according to the selected version in the translucent cover plate of the line box on the pollution indicator.

In the pollution indicators

- AE 50 and AE 62, the red LED signals that the filter element needs to be changed
- AE 70 and AE 80, the green LED signals the normal operating state ( filter element not yet polluted to an unacceptable level), while the red LED signals that the filter element needs to be changed.

### 6. Operating instructions:

Normally filters are supplied with mounted clogging indicators. It is necessary to make sure the availability and the right positioning of sealing parts O-ring 14 x 2 as well as a dirt-free mounting. The electrical contacts are to be connected according to the graphical symbol shown on the type plate of the clogging indicator.

### 7. Maintenance:

The device is maintenance-free, however, note that no cleaning fluids and solvents get on the transparent cap of the optical indicator.